AMENDMENT OF SOLICITATI	ON/MODIFICATI	ON OF CONTR	ACT	1. Contract I		Page 1 Of 9
2. Amendment/Modification No.	3. Effective Date	4. Requisition/Purcha	ase Req		5. Project No.	(If applicable)
P00001	1999AUG30	SEE SCHEI	DULE			
6. Issued By	Code W52H09	7. Administered By (If other	than Item 6)	l	Code S2206A
TACOM-ROCK ISLAND		DCMC BOSTON				
AMSTA-LC-CSC-B		495 SUMMER ST	REET			
KATHLEEN LANNAN (309) 782-6444		BOSTON MA 0	2210-21	.38		
ROCK ISLAND IL 61299-7630						
EMAIL: LANNANK@RIA.ARMY.MIL		SC	D A	PAS NONE	ADP 1	PT SC1012
8. Name And Address Of Contractor (No., Stre	et, City, County, State and	Zip Code)		9A. Amendmen	nt Of Solicitation	n No.
			ш			
SACO DEFENSE CORPORATION			-	9B. Dated (See	Itom 11)	
291 NORTH STREET SACO ME 04072-0890				9B. Dated (See	(Hem 11)	
DACO PIE 04072 0000			[V]	10A. Modificat	tion Of Contract	t/Order No.
			Х			, 014011101
TYPE BUSINESS: Large Business Perfo	wming in H C			DAAE20-99-C-	0052	
	IMING IN 0.5.			10B. Dated (Se	ee Item 13)	
Code 26978 Facility Code				1999JUN03		
11. T	HIS ITEM ONLY APPLI	ES TO AMENDMENT	S OF SO	OLICITATION	IS	
The above numbered solicitation is amend	led as set forth in item 14.	The hour and date spe	ecified fo	or receipt of Of	fers	
is extended, is not extended.						
Offers must acknowledge receipt of this ame						
(a) By completing items 8 and 15, and return offer submitted; or (c) By separate letter or						dment on each copy of the
ACKNOWLEDGMENT TO BE RECEIVED	0					
SPECIFIED MAY RESULT IN REJECTIO	N OF YOUR OFFER. If I	by virtue of this amend	ment yo	u desire to char	nge an offer alre	ady submitted, such
change may be made by telegram or letter, p	provided each telegram or	letter makes reference	to the so	olicitation and t	his amendment,	and is received prior to the
opening hour and date specified.						
12. Accounting And Appropriation Data (If red SEE SECTION G	quirea)					
13. THIS KIND MOD CODE: G	ITEM ONLY APPLIES T				DERS	
	It Modifies The Contra	act/Order No. As Descr	ibed In		G 475 41	T T. 144 N. 1 T
A. This Change Order is Issued Pursual The Contract/Order No. In Item 10.				The Cr	nanges Set Forth	In Item 14 Are Made In
B. The Above Numbered Contract/Orde Set Forth In Item 14, Pursuant To T	er Is Modified To Reflect T		anges (su	ich as changes i	in paying office,	appropriation data, etc.)
X C. This Supplemental Agreement Is End	•		zation	of contract		
D. Other (Specify type of modification a	and authority)					_
E. IMPORTANT: Contractor X is not,	is required to sign	this document and ret	urn		copies to the Issu	uing Office
14. Description Of Amendment/Modification (<u> </u>					
SEE SECOND PAGE FOR DESCRIPTION	organized by OCI section	neadings, merading sor	nertation	reomiraet subje	et matter where	icusioic.)
Except as provided herein, all terms and condi-	tions of the document refer	renced in item 9A or 10	A, as he	eretofore chang	ed, remains uncl	hanged and in full force
and effect.						
15A. Name And Title Of Signer (Type or print))	16A. Name An		Of Contracting	Officer (Type of	r print)
				MIL (309) 782	2-6736	
15B. Contractor/Offeror	15C. Date Signed	16B. United St				16C. Date Signed
	9					
(6)	-	By	4	6.C	\PP \	
(Signature of person authorized to sign) NSN 7540-01-152-8070		30-105-02	nature o	f Contracting (ORM 30 (REV. 10-83)
11011 10TU-U1-10#-UU/U		0-100-0 <u>m</u>				U - 11 - 1 U - 1 U - U - U - U - U - U -

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Name of Offeror or Contractor: SACO DEFENSE CORPORATION

SECTION A - SUPPLEMENTAL INFORMATION

- 1. THE PURPOSE OF THIS MODIFICATION IS TO DEFINITIZE THE LETTER CONTRACT AWARDED 12 MAY 99.
- 2. THE FOLLOWING CONDITIONS APPLY:
- A. BARRELS TO BE SUPPLIED THROUGH OCTOBER 1999 SHALL BE PRODUCED IN ACCORDANCE WITH THE CONFIGURATION IN CONTRACT DAAE20-97-C0161. BEGINNING IN NOVEMBER 1999 OR EARLIER BARRELS SHALL MEET THE CONFIGURATION IN THIS CONTRACT OTHER THAN THE NEW RIFLING PROFILE.

SECTION C - DRAWINGS/SPECIFICATIONS IS CHANGED TO READ TDPL 12524520 WITH REVISIONS IN EFFECT AS OF 11/02/98 PLUS THE FOLLOWING ECPS AND RFDS: G4S3037/G4S3072/G5S4015/G6S4053/F4S7086/G5S7028/G5S7029 AND G6S4038 AS NOTED BELOW:

G6S4038: NEW RIFLING PROFILE DEPICTED IN THIS ECP SHALL NOT BE INCORPORATED AT THIS TIME. INSTEAD, THE CONTRACTOR SHALL PRODUCE 3 BARRELS IN ACCORDANCE WITH THE NEW RIFLING PROFILE FOR GOVERNMENT IPI TEST. THESE THREE BARRELS SHALL BE SUPPLIED BY JANUARY 30, 2000. IN THE EVENT THE ARMY ELECTS TO INCORPORATE THE NEW RIFLING CONFIGURATION, THE GOVERNMENT WILL SEND OFFICIAL NOTIFICATION TO THE CONTRACTOR. THE CONTRACTOR WILL PHASE IN PRODUCTION OF THE NEW CONFIGURATION WITHIN 5 MONTHS AFTER NOTIFICATION TO PROCEED.

ALSO, NEGOTIATIONS ARE BASED ON THE ASSUMPTION THAT APPROVAL WILL BE GIVEN FOR A RFD FOR A CHROME HARDNESS RANGE OF 730-1200 KNOOP IN LIEU OF 730-1000 KNOOP SPECIFIED IN CHROME SPECIFICATION 12524501 REV C.

- 3. DELIVERY SCHEDULE IN SECTION B, SUPPLIES/SERVICES IS REVISED TO ADJUST FOR DELIVERY TO BEGIN IN JUL 1999 AND IS AUTHORIZED TO PROCEED AT 10/MONTH + OR 5 UNITS TO THE CUMULATIVE SCHEDULE. UNITS SHALL BE SHIPPED IN PLACE (FOLLOWING DD250 ACCEPTANCE)
 PENDING DELIVERY INSTRUCTIONS FROM THE CONTRACTING OFFICER.
- 4. THE FOLLOWING ARE THE NEGOTIATED QUANTITIES AND PRICES FOR BOTH THE BASIC AND OPTION YEARS:

ORDERERING PERIOD	BASIC QTY	150% OPTION	BASIC U/P	OPTION U/P
1	132	194	\$5,246.49	\$4,989.37
2	120	180	\$5,597.59	\$5,597.59
3	133	200	\$5,597.59	\$5,597.59
4	160	240	\$5,597.59	\$5,597.59
5	134	201	\$5,597.59	\$5,597.59

IN THE EVENT THAT ANY ONE OF THE BASIC QUANTITIES IS NOT AWARDED BY THE SPECIFIED MAY 12 DATE OF EACH OPTION YEAR, THE CONTRACT SHALL BE LAPSED AND REMAINING OPTIONS MAY BE NOT BE EXERCISED UNLESS OTHERWISE AGREED BY BOTH PARTIES.

- 5. CLAUSE 1A6716 SENSITIVE ARMS AND MUNITIONS IS HEREBY INCORPORATED AS AN ATTACHMENT.
- 6. CONTRACTOR IS AUTHORIZED TO USE 8D NAILS IN LIEU OF 7D NAILS.
- 7. THE REQUIREMENT FOR VCI PAPER IN THE BORE OF THE BARREL IS DELETED PROVIDING CHROME PLATING THICKNESS EXCEEDS .0015 INCHES.
- 8. SOLICITATION DAAE20-99-R-0064 IS HEREBY REFERENCED AND A PART OF THIS CONTRACT.
- 9. FOB POINT OF CHANGED FROM DESTINATION TO ORIGIN.
- 10. CONTRACTOR'S NAME IS TO BE CHANGED TO SACO DEFENSE CORP.
- 11. CONTRACTOR IS AUTHORIZED RENT FREE USE OF GOVERNMENT OWNED EQUIPMENT UNDER CONTRACT DAAA09-94-E-0003 THAT IS APPLICABLE TO PERFORMANCE OF THIS CONTRACT.
- 12. 145 ROUNDS OF GOVERNMENT FURNISHED AMMUNITION, M846 25MM HPT CARTRIDGE, NSN: 1305-01-094-5295 IS AUTHORIZED FOR USE ON ORDERING PERIOD 1, BASIC QTY. THIS INCLUDES ONE ROUND PER BARREL + 10%.
- 13. CLAUSE H-1 PROGRESS PAYMENT LIMITATION IS HERE BY DELETED.
- 14. CLAUSE E-4 PERFORMANCE VERIFICATION TESTING (GOVERNMENT FACILITY), SUBPARAGRAPH (F), DELETE THE SECOND SENTENCE AND ADD THE FOLLOWING: THE CONTRACTOR SHALL PERFORM A FAILURE ANALYSIS IN COORDINATION WITH THE GOVERNMENT TO DETERMINE THE CAUSE OF FAILURE. IN THE EVENT THE FAILURE IS DETERMINED TO HAVE BEEN CAUSED BY A NON-CONFORMANCE, THE CONTRACTOR SHALL TAKE IMMEDIATE CORRECTIVE ACTION, BOT TO CORRECT THE DEFICIENCY/NONCONFORMANCE AND TO PREVENT RECURRENCE OF SUCH DEFICIENCY/NONCONFORMANCE.
- 15. DESTRUCTIVE TESTING WILL BE LIMITED TO THE FOLLOWING: YEAR 1: 6 BARRELS TOTAL FOR IPI/COMPARISON TEST. ANY ADDITIONAL DESTRUCTIVE TEST UNITS SHALL BE PAID FOR BY THE GOVERNMENT AT A PRICE TO BE NEGOTIATED.

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Name of Offeror or Contractor: SACO DEFENSE CORPORATION

16. THE AGREED UPON COST CONCESSION FOR RFWS SHALL BE \$100/BBL FOR ANY EXTERNAL NON-CONFORMANCES AND \$400/BBL FOR ANY INTERNAL NON-CONFORMANCES. THIS PROVISION DOES NOT OBLIGE THE GOVERNMENT TO APPROVE ANY OR ALL RFWS WHICH MIGHT BE SUBMITTED.

17. THE FOLLOWING IS HEREBY INCORPORATED AS CLARIFICATION FOR WHEN AN IPI TEST IS CONTRACTUALLY REQUIRED:

AN IPI SHALL BE PERFORMED CONSISITING OF, "FIRST PIECE INSPECTION", OF THREE (3) UNITS TAKEN FROM THE INITIAL PRODUCTION LOT. AN INSPECTION OF ALL DIMENSIONS MUST BE ACCOMPLISHED AND DOCUMENTED WITH ACUTAL MEASUREMENT (CHECK MARK WILL NOT BE ACCEPTED UNLESS A CALIBRATED GAGE IS USED, AND THE CHECK MARK INDICATES COMPLIANCE WITH THIS MEASUREMENT). ALL REQUIRED CERTIFICATIONS SHALL BE OBTAINED WHICH VERIFY COMPLIANCE TO THE REQUIRENTS. ALL REQUIRED TESTING MUST BE PERFORMED. REVIEW AND APPROVAL OF THE REUIRED DATA MUST BE COORDINATED WITH THE ON-SITE GOVERNMENT QUALITY ASSURANCE REPRESENTATIVE (QAR). A LETTER/E-MAIL WILL THEN BE FORWARDED TO THE ARDEC POC, MS. MARLYS KLINDT (KLINTMERIA.ARMY.MIL), ARDEC, ATTN: AMSTA-AR-QAW-C/MS. MARLYS KLINDT, ROCK ISLAND, IL 61299, WITH A COPY FURNISHED TO THE TACOM PCO, AMSTA-LC-CSC-B/KATHY LANNAN, WITH A CONCURRENCE LINE FOR THE DCMC QAR ONCE THE IPI HAS SATISFACTORILY BEEN COMPLETED. THIS LETTER/EMAIL WILL ALSO IDENTIFY SERIAL NUMBERS OF THE PARTS INSPECTED. AN ADDITIONAL IPI SHALL BE PERFORMED WHEN 1) CHANGES ARE MADE TO THE TECHNICAL DATA, 2) CHANGES WHICH MAY IMPACT FORM, FIT & FUNCTION ARE MADE IN PRODUCTION PROCESSES AND/OR TYPE OF MATERIAL, OR 3) CHANGES ARE MADE TO VENDORS OF CRITICAL ITEMS/PROCESSES, AS DETERMINED BY THE GOVERNMENT. WHEN EITHER CONDITION 1), 2), 3) ABOVE OCCURS, THE CONTRACT SHALL NOTIFY U.S. ARMY TACOM, QUALITY EVALUATION DIVISION SO THAT INSTRUCTIONS FOR THE SUBMISSION, INSPECTION AND NOTIFICATION OF THE RESULTS CAN BE MADE. COSTS FOR IPI INSPECTION, RESULTING FROM TECHNICAL DATA CHANGES WILL BE BORNE BY THE GOVERNMENT. COSTS FOR IPI INSPECTION RESULTING FROM PRODCTION PROCESS CHANGE, MATERIAL SUBSTITUTION OR VENDOR CHANGE SHALL BE BORNE BY THE CONTRACTOR. ALL HARDWARE AND/OR FIRING TEST COSTS SHALL BE BORNE BY THE GOVERNMENT.

*** END OF NARRATIVE A002 ***

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Name of Offeror or Contractor: SACO DEFENSE CORPORATION

ITEM NO	SUPPLI	ES/SERVICES		QUANTITY	UNIT	UNIT PRICE	AMOUNT
	SECTION B - SUPPLIES	OR SERVICES AND PRICES	COSTS				
0001AA	PRODUCTION QUANTITY			129	EA	\$ 5,246.49000 NOT TO EXCEED	\$676,797.21 \$393,750.00
	AMS CD: 311028 QUANTITY FOR CLIN 000 DEL REL CD 0002 HAS TARE FOR IPI TESTING. TO BE PAID AT THE U/F (End Packaging and Marking Inspection and Accept INSPECTION: Origin Deliveries or Perform DOC REL CD MILSTRIP 001 W80KTY9113D002	assified PRON AMD: 02 ACRN: A 1AA, DOC RL CD 001, PREE BARRELS THAT THESE BARRELS ARE \$5,246.49. of narrative B001) A Cance ACCEPTANCE: Origin BBARCE SUPPL ADDR SIG CD MARK F W8007A M					
	PROJ CD GBB	BRK BLK PT					
	DEL REL CD QUE	20 DEL DATE 31-JUL-19	999				
	002	13 31-AUG-19	999				
	003	10 30-SEP-19	999				
	004	10 31-OCT-19	999				
	005	10 30-NOV-19	999				
	006	10 31-DEC-19	999				
	007	10 31-JAN-20	000				
		10 28-FEB-20					
		10 31-MAR-20					
	010	10 30-APR-20					
	011	10 31-MAY-20					
	012 013 DELETI	6 30-JUN-20	J00				
	FOB POINT: Origin	<i>ل</i>					
	SHIP TO: PARCEL POST	ADDRESS ROJECT OFFICE BRX ACCT					

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	or or Contractor: SACO DEFENSE CORPORATION	OTTA NUMBER	TINITE	LIMIT DDICE	AMOTINE
ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
	RED RIVER ARMY DEPOT TEXARKANA TX 75507-5000				
	IBAARRANA IA /350/-5000				
0002AA	QUALITY VERIFICATION	3	EA	\$ 5,246.49000	\$ 15,739.4
	NSN: 1005-01-433-8405				
	NOUN: DIFFERENT RIFLING ECP SECURITY CLASS: Unclassified				
	PRON: 7291020D72 PRON AMD: 02 ACRN: AB				
	AMS CD: 311028				
	Packaging and Marking				
	Inspection and Acceptance				
	INSPECTION: Origin ACCEPTANCE: Origin				
	Deliveries or Performance				
	DOC SUPPL				
	REL CD MILSTRIP ADDR SIG CD MARK FOR TP CD 001 W80KTY9208D001 Y00000 M 1				
	PROJ CD BRK BLK PT				
	GGB DEL REL CD				
	001 3 31-JAN-2000				
	FOB POINT: Origin				
	SHIP TO: PARCEL POST ADDRESS				
	(Y00000) SHIPPING INSTRUCTIONS FOR CONSIGNEE				
	(SHIP TO) WILL BE FURNISHED PRIOR				
	TO SCHEDULED DELIVERY DATE FOR ITEM REQUIRED UNDER THIS REQUISITION.				

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Name of Offeror or Contractor: SACO DEFENSE CORPORATION

SECTION E - INSPECTION AND ACCEPTANCE

	Status	Regulatory Cite	Title	Date
E-1	ADDED	52.246-4532	DESTRUCTIVE TESTING	MAY/1994

- a. All costs for destructive testing by the Contractor and items destroyed by the Government are considered as being included in the contract unit price.
- b. Where destructive testing of items or components thereof is required by contract or specification, the number of items or components required to be destructively tested, whether destructively tested or not, shall be in addition to the quantity to be delivered to the Government as set forth in the Contract Schedule.
- c. All pieces of the complete First Article shall be considered as destructively tested items unless specifically exempted by other provisions of this contract.
- d. The Contractor shall not reuse any components from items used in a destructive test during First Article, lot acceptance or inprocess testing, unless specifically authorized by the Contracting Officer.
- e. The Government reserves the right to take title to all or any items or components described above. The Government may take title to all or any items or components upon notice to the Contractor. The items or components of items to which the Government takes title shall be shipped in accordance with the Contracting Officer's instructions. Those items and components to which the Government does not obtain title shall be rendered inoperable and disposed of as scrap by the Contractor.

(End of Clause)

(ES7011)

	CONTINUE	Reference No. of Document Being Continued TINUATION SHEET		Reference No. of Document Being Continued			Page 7 of 9	
	CONTINUATION	N SHEET	PIIN	/SIIN DAAE20-99-0	-005	MOD/AMD P00	001	
Name	of Offeror or Contract	or: saco defe	NSE CORPORATI	ION				•
SECTION	G - CONTRACT ADMINIS	STRATION DATA						
LINE ITEM	PRON/ AMS CD		STAT/	PRIOR AMOUNT		INCREASE/DECREASE AMOUNT		CUMULATIVE AMOUNT
 0001AA	729081GU72 311028	AA 2		393,750.00	\$	283,047.21	\$	676,797.21
1002AA	7291020D72 311028	AB 2	? \$ FBOD	0.00	\$	15,739.47	\$	15,739.47
				NET CHANGE	\$	298,786.68		
SERVICE						ACCOUNTING		INCREASE/DECREASE
NAME	BY ACRN		CLASSIFICAT:		2	<u>STATION</u> W56HZV		AMOUNT
Army Army	AA AB		3000095R5R03P		-	W56HZV W56HZV	\$	283,047.21 15,739.47
						NET CHANGE	\$	298,786.68

INCREASE/DECREASE

AMOUNT

298,786.68

CUMULATIVE
OBLIG AMT

692,536.68

PRIOR AMOUNT

OF AWARD

393,750.00

NET CHANGE FOR AWARD: \$

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Name of Offeror or Contractor: SACO DEFENSE CORPORATION

SECTION I - CONTRACT CLAUSES

	<u>Status</u>	Regulatory Cite	Title						Date	
I-1	CHANGED	252.223-7007	SAFEGUARDING SENS	ITIVE CONVENTIONAL	ARMS,	AMMUNITION,	AND	EXPLOSIVES	1	FEB/1996

(a) Definition.

25MM

- ''Arms, ammunition, and explosives (AA&E),'' as used in this clause, means those items within the scope (chapter 1, paragraph B) of DoD 5100.76-M, Physical Security of Sensitive Conventional Arms, Ammunition, and Explosives.
- (b) The requirements of DoD 5100.76-M apply to the following items of AA&E being developed, produced, manufactured, or purchased for the Government, or provided to the Contractor as Government-furnished property under this contract:

NOMENCLATURE	NATIONAL STOCK NUMBER	SENSITIVITY/CATEGORY
CHROME BARREL ASSY	1005-01-433-8405	IV
HPT CARTRIDGE	1305-01-094-5295	IV

- (c) The Contractor shall comply with the requirements of DoD 5100.76-M, as specified in the statement of work. The edition of DoD 5100-76-M in effect on the date of issuance of the solicitation for this contract shall apply.
- (d) The Contractor shall allow representatives of the Defense Investigative Service (DIS), and representatives of other appropriate offices of the Government, access at all reasonable times into its facilities and those of its subcontractors, for the purpose of performing surveys, inspections, and investigations necessary to review compliance with the physical security standards applicable to this contract.
- (e) The Contractor shall notify the cognizant DIS field office of any subcontract involving AA&E within 10 days after award of the subcontract.
 - (f) The Contractor shall ensure that the requirements of this clause are included in all subcontracts, at every tier--
 - (1) For the development, production, manufacture, or purchase of AA&E; or
 - (2) When AA&E will be provided to the subcontractor as Government-furnished property.
- (g) Nothing in this clause shall relieve the Contractor of its responsibility for complying with applicable Federal, state, and local laws, ordinances, codes, and regulations (including requirements for obtaining licenses and permits) in connection with the performance of this contract.

End of Clause

(IA6716)

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Name of Offeror or Contractor: SACO DEFENSE CORPORATION

SECTION J - LIST OF ATTACHMENTS

List of			Number	
Addenda	Title	Date	of Pages	Transmitted By
Attachment 001	SOLICITATION DAAE20-99-R-0064		032	
Attachment 002	DOCUMENT SUMMARY LIST		001	
Attachment 003	CDRL DD FORM 1423	06-MAY-99	003	
Attachment 004	GUIDANCE ON DOCUMENTATION OF CDRL		001	
Attachment 005	LIST OF ADDRESSES		001	
Attachment 006	HAZARDOUS COMPONENT SAFETY DATA STATMENT	16-APR-84	002	
Attachment 007	ACCOUNTABILITY INSTRUCTIONS		002	
Attachment 008	Reserved on MOD P00001			
Attachment 009	Reserved on MOD P00001			
Attachment 010	Reserved on MOD P00001			
Attachment 011	Reserved on MOD P00001			
Attachment 012	IA6716 SENSITIVE ARMS AND MUNITIONS		001	
Exhibit A	DATA ITEM DESCRIPTION - A001 - A004	04-MAY-99	021	